



# MONO-TACK SPRAY ADHESIVE 22-65

## COLOR

White  
Other colors special order

## SERVICE TEMPERATURE

-40° to 195° F  
(-40° to 91°C)

## COVERAGE

300 to 400 sq.ft/gal. (.1 to .14 Liter/M<sup>2</sup>)  
The coverage rate is dependent on the surface being covered and the application method.

## WEIGHT PER GALLON

9.0 lbs. (1.1 Kilo/Liter)

## AVERAGE NONVOLATILE

57% by weight

## BONDING TIME

0 to 12 minutes  
The bonding time depends on the temperature, humidity and the film thickness.

## SAFETY

Flammability:  
Wet: Non-flammable  
Dry: See U.L. Classification

## LIMITATIONS

Keep from freezing  
Apply between 50°F (10°C) and 110° F (43°C).  
Cold temperatures extend tack time.

## CAUTION:

Use with adequate ventilation. Avoid prolonged or repeated breathing of vapor. Avoid prolonged or repeated contact with skin. In an emergency call a physician. Keep out of reach of children.

Meets requirements for LEED® IEQ Credit 4.1: Low Emitting Materials: Adhesives & Sealants.  
MAX VOC= 0.52Lbs/gal. or 62 grams/liter, less water & exempt solvents.  
Low VOC Emitting Products per Certificate Number MAS-1400262, LEED v4, CHPS, CDPH Standard Method V1.1

## DESCRIPTION

**22-65** Mono-Tack Spray Adhesive is a water based spray adhesive designed for fiberglass to metal applications. **22-65** Mono-Tack Spray Adhesive is ideally suited for sheet metal shops and production line operations because it is non-toxic, non-flammable, fire resistive and easy to use yet offers fast tack and high coverage rates for economy. It is a soft creamy paste when applied but dries to a clear film.

## SPECIFICATION COMPLIANCE

Complies with LEED v4, Collaborative for High Performance Schools (CHPS), California Dept. of Public Health (CDPH) Standard Method V1.1 (Certificate Number MAS-1400262)  
ASTM C916 Type I  
NFPA 90A& 90B

## METHOD OF APPLICATION

Brush, roller, spray

## MATERIAL PREPARATION

Do not thin this product.

## APPLICATION

This product is for industrial use only. It should be applied by trained and qualified craftspeople. Be sure surfaces are clean and dry. **22-65** Mono-Tack Spray Adhesive can be spray applied with air atomizing spray equipment. Low ratio pumps with regulators for air and material can be used. Explosion proof equipment is not necessary. Pin welding may be done immediately. Apply a uniform coat of **22-65** to the insulation for fastest tack development. To bond press firmly in place. Contact Mon-Eco Industries, Inc. for detailed instructions.

## CLEANUP

Water, 44-10, or Xylol

## ASBESTOS FREE

UNDERWRITERS LABORATORIES, INC®  
CLASSIFIED ADHESIVE  
SURFACE BURNING CHARACTERISTICS  
66H9

R10070	Applied to Inorganic Reinforced Cement Board	
	<u>USC</u>	<u>CNC</u>
Flame Spread	5	5
Smoke Developed	0	0
Tested as applied at a coverage rate of 300 sq. ft/gal (7.1m <sup>2</sup> /L)		
Flash point – not applicable		

**WARRANTY TERMS:** The physical and chemical properties of this product are representative of the typical average values derived in accordance with test methods deemed acceptable, and can vary when subjected to normal manufacturing methods. These values are supplied only as a technical service and are subject to change notice. To be sure information is current call Mon-Eco Industries, Inc.

**Terms of Warranty:** Warrantor, Mon-Eco Industries, Inc. warrants satisfactory results of this product only when recommendations herein established are followed. The recommendations for use are established upon tests and information deemed reliable. We recommend that adequate testing be made by the user to determine if the product is suitable for the intended purpose and use. Warrantor assumes no responsibility beyond replacement or refund of the purchase price of this product, since warrantor has no control over the methods and application of its product, methods and conditions of transportation, handling and storage of the product. WARRANTOR EXPLICITLY DISCLAIMS ALL LIABILITY FOR INCIDENTAL OR CONSEQUENTIAL DAMAGE. No agent or representative of Mon-Eco Industries, Inc. has the authority to change or extend these conditions.

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